# **Temposonics**®

Magnetostrictive, Absolute, Non-contact Linear-Position Sensors



R-Series Models RP and RH
DeviceNet Output

Data Sheet Part Number Reference: 550651



#### **FEATURES**

- Linear, Absolute Measurement
- **■** LEDs For Sensor Diagnostics
- Superior Accuracy, Resolution down to 2 μm
- Non-Contact Sensing Technology
- Non-Linearity Less Than 0.01%
- Repeatability Within 0.001%
- **■** Direct DeviceNet Output

#### **BENEFITS**

- Rugged Industrial Sensor
- Cost-effective Communications Network linking Industrial Measurement and Control Devices
- Interface Up to 64 Devices using one cable

## **APPLICATIONS**

- **■** Continuous Operation In Harsh Industrial Conditions
- **■** High Pressure Conditions

## **TYPICAL INDUSTRIES**

- **■** Factory Automation
- **■** Fluid Power
- Plastic Injection and Blow Molding
- Material Handling and Packaging







#### **Product Overview and Specifications**

#### **Product overview**

R-Series model RH and RP sensors are extremely robust and are ideal for continuous operation under harsh industrial conditions.

MTS offers two standard sensor housings, rod and profile extrusion. The rod housing is capable of withstanding high pressures such as those found in hydraulic cylinders.

The profile extrusion housing provides convenient mounting options and captive sliding magnets which utilize slide bearings of special material that reduce friction, and help mitigate dirt build up. The sensor head contains the active signal conditioning and a complete integrated electronics interface. Double shielding is used to ensure EMI protection for unsurpassed reliability and operating safety.

Controller Area Network (CAN) is a standard for device level communications and the foundation of fieldbus systems like DeviceNet,

CANopen and CANbus. These fieldbus systems can provide high speed transmission appropriate for position indication and for motion control in industrial applications.

DeviceNet allows users to interface up to 64 devices using a single cable, thus eliminating the need for conventional methods of multiple wire runs. DeviceNet provides a way to define how, and in which priority, data will be transmitted over the network. The result is a lower complexity, cost-effective communications network linking industrial measurement and control devices. Together, the open DeviceNet protocol and the MTS "smart" R-Series sensors offer an effective, high-precision data transfer system that is well suited for industrial automation.

## **Product specifications**

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Parameters	Specifications
OUTPUT	
Measured output variable:	Position
Resolution:	2 μm or 5 μm
Update times::	0.5 ms up to 1200 mm, 1.0 ms up to 2400 mm, 2.0 ms up to 4800 mm, 4.0 ms up to 7600 mm stroke length
Non-linearity:	$< \pm 0.01\%$ full stroke (minimum $\pm 40 \mu$ m)
Repeatability:	$< \pm 0.001\%$ full stroke (minimum $\pm 2.5 \mu$ m)
Hysteresis:	< 4 μm
Output:	Interface: CAN-Fieldbus system ISO DIS 11898 Data protocol DeviceNet release 2.0
Baud rate, kBit/s:	500 250 125
Cable length, m:	<100 <250 <500
	Sensors will be supplied with ordered Baud rate which can be changed by the customer.
Stroke length:	Range (Profile style): 25 mm to 5080 mm (1 in. to 200 in.) Range (Rod style): 25 mm to 7620 mm (1 in. to 300 in.) Range (Flexible style): 255 mm to 10,060 mm (10 in. to 396 in.) (Contact Factory for longer stroke lengths.)
ELECTRONICS	
Operating voltage:	+24 Vdc nominal: -15% or +20% Polarity protection: up to -30 Vdc Overvoltage protection: up to 36 Vdc Current drain: 90 mA typical Dielectric withstand voltage: 500 Vdc (DC ground to machine ground)

Parameters	Specifications			
ENVIRONMENTAL				
Operating conditions:	Operating temperature: -40 °C (-40 °F) to +75 °C (+167 °F) Relative humidity: 90% no condensation Temperature coefficient: < 15 ppm/ °C			
EMC test:	Emissions: IEC/EN 50081-1 Immunity: IEC/EN 50082-2 IEC/EN 61000-4-2/3/4/6, level 3/4 criterium A, CE qualified			
Shock rating:	100 g (single hit)/IEC standard 68-2-27 (survivability)			
Vibration rating:	15 g / 10 to 2000 Hz / IEC standard 68-2-6			
WIRING				
Connection type:	5-pin male D51 DeviceNet connector			
PROFILE STYLE SE	NSOR (MODEL RP)			
Electronic head:	Aluminum housing with diagnostic LED display (LEDs located beside connector/ cable exit)			
Sealing:	IP 65			
Sensor extrusion:	Aluminum (Temposonics profile style)			
Mounting:	Any orientation. Adjustable mounting feet or T-slot nut (M5 threads) in bottom groove			
Magnet types:	Captive-sliding magnet or open-ring magnet			
<b>ROD STYLE SENSO</b>	R (MODEL RH)			
Electronic head:	Aluminum housing with diagnostic LED display (LEDs located beside connector/cable exit)			
Sealing:	IP 67 or IP 68 for integral cable models			
Sensor rod:	304L stainless steel			
Operating pressure:	350 bar static, 690 bar peak (5000 psi static, 10,000 psi peak)			
Mounting:	Any orientation. Threaded flange M18 x 1.5 or 3/4 - 16 UNF-3A			
Typical				
mounting torque:	45 N-m (33 ft lbs.)			
Magnet types:	Ring magnet, open-ring magnet, or magnet float			

## DeviceNet Protocol, Programmability, Enhanced Monitoring, Diagnostics and Model RP Dimension References

## **Enhanced monitoring and diagnostics**

#### SENSOR STATUS AND DIAGNOSTIC DISPLAY

Integrated diagnostic LEDs (green/red), located beside sensor connector (see 'Figure 1'), provide basic visual monitoring for normal sensor operation and DeviceNet communications. Diagnostic display LEDs indicate two modes, Network and Module status as described in 'Table 1'.

0	
1	0
0	
	0

Figure 1. R-Series sensor Integrated diagnostic LEDs

Network Status LED	Operation status/mode
Green	Normal function (operation mode)
Green Flashing	Waiting for instructions from DeviceNet master
Red	Initialization error
Red Flashing	No answer from DeviceNet master

Module Status LED	Operation status/mode	
Green	Normal function (operation mode)	
Red	Magnet not detected	

Table 1. Diagnostic display indicator modes

## **DeviceNet protocol**

R-Series models RP and RH linear-position sensors as slave devices fulfill all requirements of the CANbus (ISO 11898) standard. The sensors electronics and integrated software implement the DeviceNet protocol to convert the displacement measurements into bus oriented outputs and transfer this data directly to the controller. The DeviceNet protocol is appropriate for serial data transfer up to 500 kBit/sec.

When using the DeviceNet protocol with R-series sensors, functionality always includes but is not limited to the following:

- Position
- · Error Detection
- · Polling & bit-strobe communications modes

#### **PLUG AND PLAY**

R-Series sensors with DeviceNet output can be directly connected to a DeviceNet network. The plug and play design makes installation

quick and easy. The sensor acts as a "slave" device that transmits its position and status data upon request to the "master" device such as a PLC or IPC. After initial system configuration, the user is not required to have extensive knowledge concerning network timing and sensor technology to execute operations within DeviceNet environment. Sensor-specific parameters are installed into the network using the Electronic Data Sheet (EDS). To obtain the EDS, go to www.mtssensors.com.

There are only two programmable parameters, which are, the node identifier and the baud rate. If desired, a PC programming tool, such as DeviceNet Manager offered by Allen Bradley, can be used to change their values. The node identifier is factory set at node 63.

The selected baud rate is shown in the sensor's model number. Note that the sensor will only be recognized on a network running at the same baud rate.

## Model RP profile-style sensor dimension references

#### MODEL RP, PROFILE-STYLE SENSOR WITH CAPTIVE-SLIDING MAGNET

Drawing is for reference only, contact applications engineering for tolerance specific information.

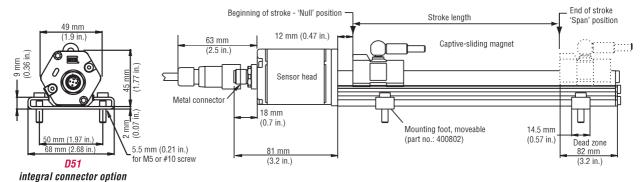


Figure 2. R-Series Model RP Profile-style sensor dimension reference (Shown with the D51 integral connector option)

## Model RP Profile-Style Sensor Dimensions Magnet Mounting and Installation Reference

#### MODEL RP, PROFILE-STYLE SENSOR WITH OPEN-RING MAGNET

Drawing is for reference only, contact applications engineering for tolerance specific information.

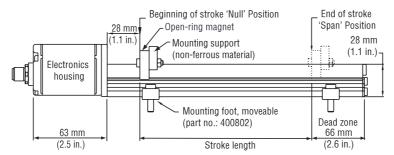


Figure 3. R-Series Model RP Profile-style sensor dimension reference (Shown with the D51 integral connector option)

## Standard magnet selections, mounting and installation (Model RP)

Temposonics model RP profile-style sensors offer two basic mounting methods; side grooves for use with mounting feet or a bottom groove that accepts special T-Slot nuts. Both the mounting feet and T-Slot nuts can be positioned along the sensor extrusion to best secure the sensor for each particular application.

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Refer to the Accessories section of this catalog for magnet selections and detailed mounting and installation information.

## Model RH rod-style sensor dimension reference

The Temposonics R-Series rod-style sensor (Model RH) offers modular construction, flexible mounting configurations, and easy installation. The Model RH sensor is designed for mounting in applications where high pressure conditions exist, (5000 psi continuous, 10,000 psi spike), such as inside hydraulic cylinders. The Model RH sensor (see 'Figure 4') may also be mounted externally in many applications.

Stroke-dependent Dead Zones:		
Stroke length:	Dead zone:	
25 mm (1 in.) - 5000 mm (197 in.)	63.5 mm (2.5 in.)	
5005 mm (197 in.) - 7620 mm (300 in.)	66 mm (2.6 in.)	

#### MODEL RH, ROD-STYLE SENSOR WITH RING MAGNET (MAGNET ORDERED SEPARATELY)

Drawing is for reference only, contact applications engineering for tolerance specific information.

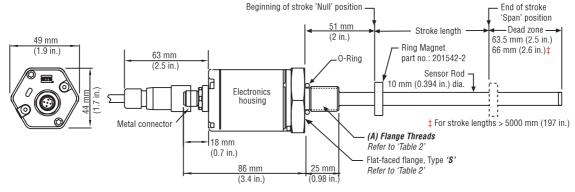


Figure 4. Model RH Rod-style sensor dimension reference (shown with **D51** integral connector options)

## Model RH Rod-Style Sensor Dimensions, Magnet, Mounting, **Installation and Connection and Wiring Reference**

## MODEL RH, ROD-STYLE SENSOR WITH RING MAGNET (MAGNET ORDERED SEPARATELY)

Drawing is for reference only, contact applications engineering for tolerance specific information.

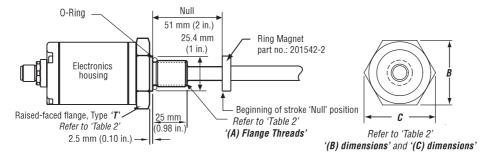


Figure 5. Model RH Rod-style sensor dimension reference (shown with **D51** integral connector option)

Housing style Flange type	Description	(A) Flange threads	(B) Dimensions	(C) Dimensions
T	US customary threads with raised-face flange	3/4" - 16 UNF-3A	1.75 in.	2 in.
S US customary threads with flat-faced flange		3/4" - 16 UNF-3A	1.75 in.	2 in.
M Metric threads with flat-faced flange		M18 x 1.5	46 mm	53 mm

Table 2. Model RH Rod-style sensor housing style and flange type references

## Standard magnets, mounting and installation (Model RH)

Magnets must be ordered separately with model RH position sensors. The standard ring magnet (part number 201542-2) is suitable for most applications



Refer to the Accessories section of this catalog for magnet, connector selections and detailed mounting and installation information.

## **Connections and wiring**

#### CABLE CONNECTOR (FIELD INSTALLED FEMALE MICRO DEVICENET)



Male, 5-pin (DeviceNet micro connector) pin-out as viewed from the end of the sensor

Pin number	Function / DeviceNet outputs
1	Shield
2	+24 Vdc (+20% / -15%)
3	DC ground (for supply)
4	CAN (+)
5	CAN (-)

# Models RP and RH Sensors Cable Connector Options

**CABLE CONNECTOR OPTIONS (FIELD INSTALLABLE) 5-PIN DIN (D51) MALE** (Drawing dimensions are for reference only) Appropriate grounding of cable shield is required at the controller end. Molded extension cables are available from third-party vendors.

Connector	Connector dimens	ions	Description	Part number
	20 mm (0.8 in.) dia	55 mm (2.2 in.)	Female Cable Connector, Straight Exit (D51) (Field installable) 5-Pin micro DeviceNet connector mates with male (D51) connection type	370375
	41 mm (1.6 in.)	37 mm (1.5 in)	Female Cable Connector, 90° exit, (D51) (Field installable) 5-Pin micro DeviceNet connector mates with male (D51) connection type	370376

## Models RP and RH Sensors Ordering Information

